

Fundamental Chemistry of Sion Power Li/S Battery

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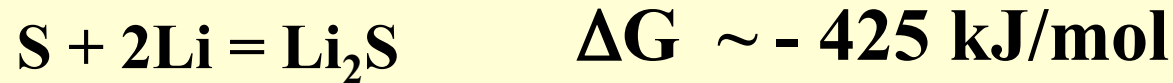


Outline

- **Thermodynamics of Li-S**
- **Discharge-charge mechanism in the organic solvents medium: ambient temperatures and Li-S electrochemistry at temperatures below -40°C .**
- **Polysulfide electrochemical shuttle and impact on charge efficiency and specific capacity. Specific energy beyond 300 Wh/kg.**
- **Short-chain polysulfides solubility and impact on sulfur utilization. Specific energy beyond 400 Wh/kg.**
- **Ragone plots and specific power-energy limitations**

Why Lithium Sulfur?

Theoretical Energy Density Comparison



OCV ~ 2.2 V

Energy density ~ 2800 Wh/L

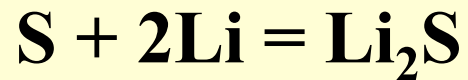
Specific Energy ~ 2500 Wh/kg

Compare Specific Energy with:

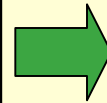
Li-ion ~ 580 Wh/kg

TNT equivalent ~ 1280 Wh/kg

Theoretical Volume Changes at Discharge



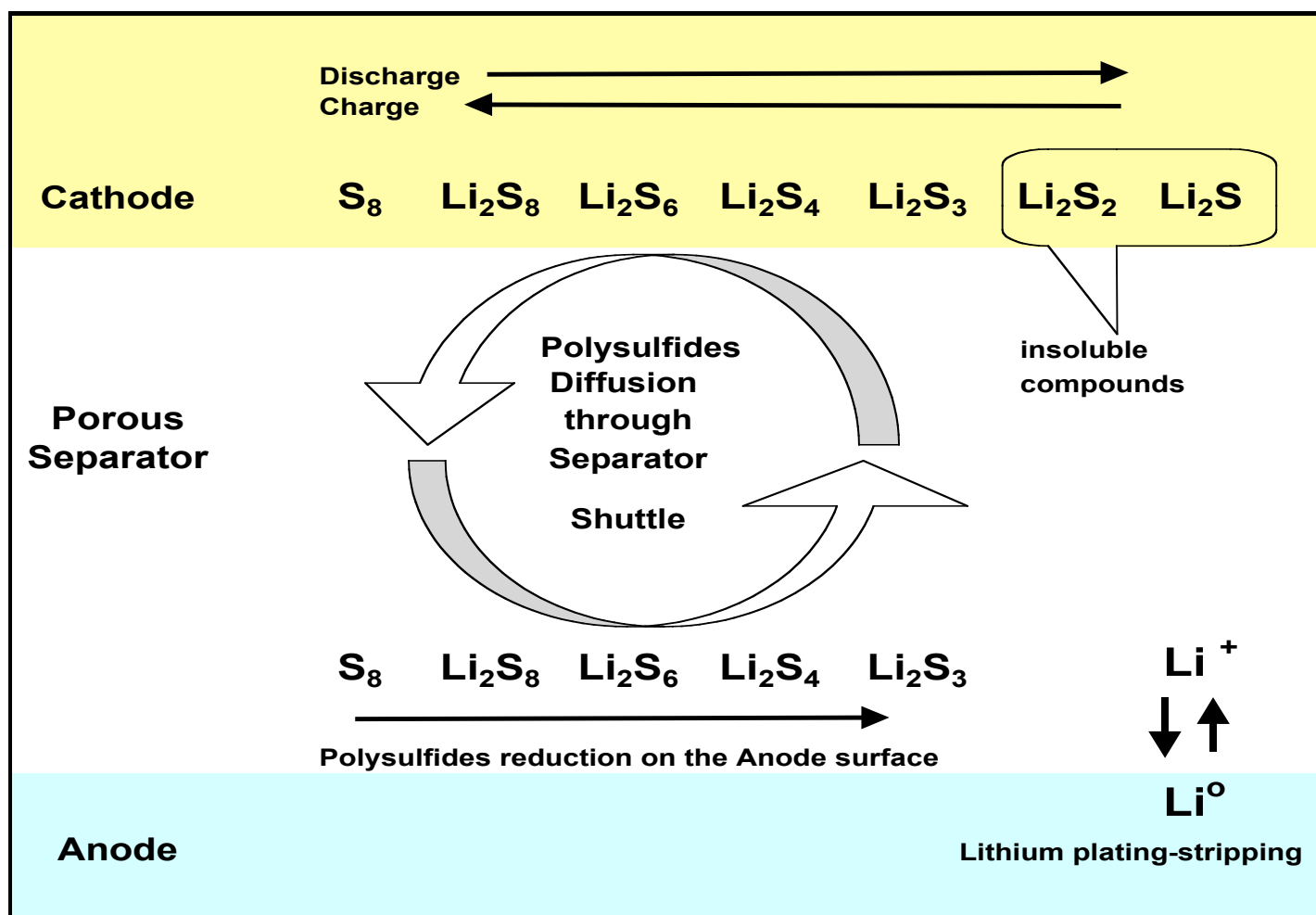
| | cm³/Ah | % |
|-------------|--------------------------|---------------|
| Li+S | - 0.258 | - 33% |
| Li | - 0.485 | - 100% |
| S | + 0.227 | + 79% |



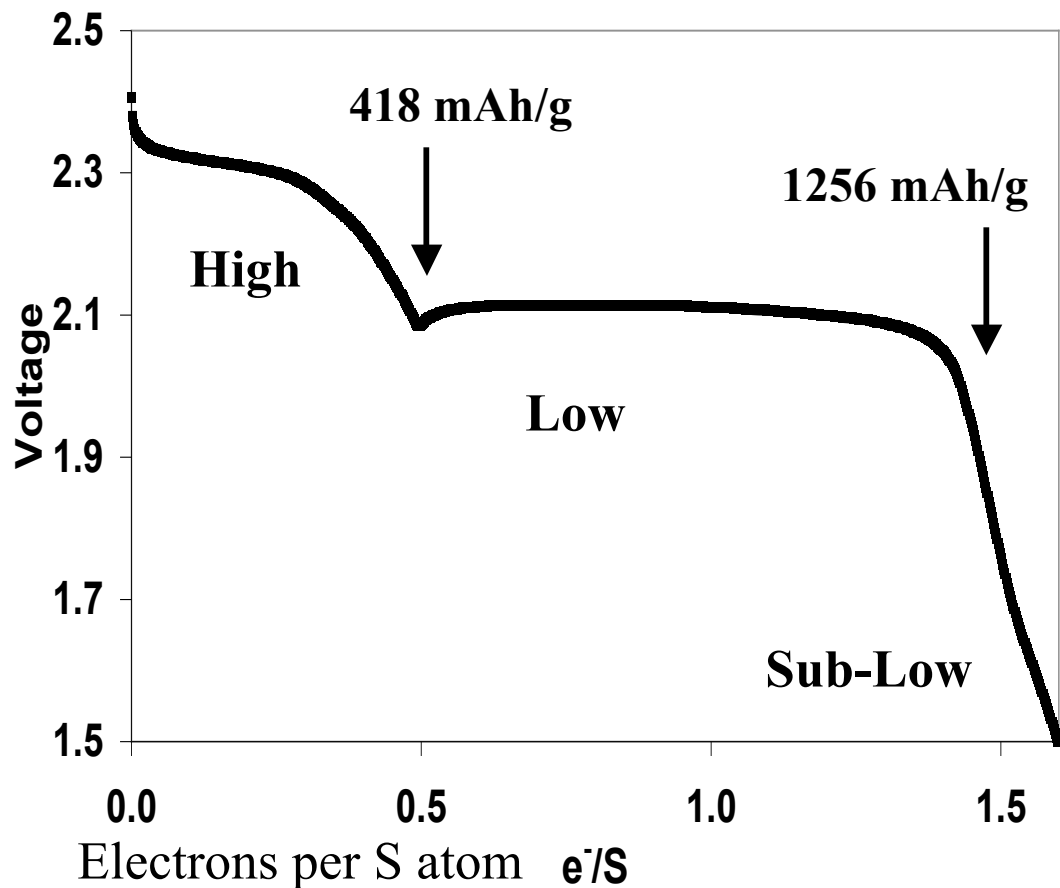
- S cathode has to have high porosity to accommodate bigger volume discharge products –Li₂S
- Cell mechanical design has to sustain volume changes during discharge-charge cycles + - 0.258 cm³/Ah

How it works?

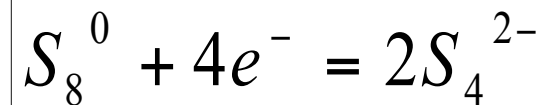
Active Materials Transformation Diagram



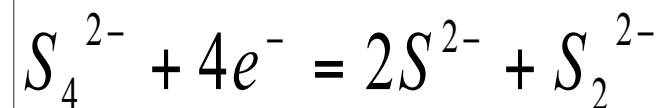
Li-S cell's first discharge at RT



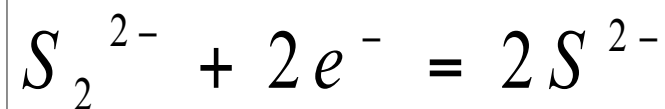
High plateau – fast kinetics



Low plateau – moderate kinetics



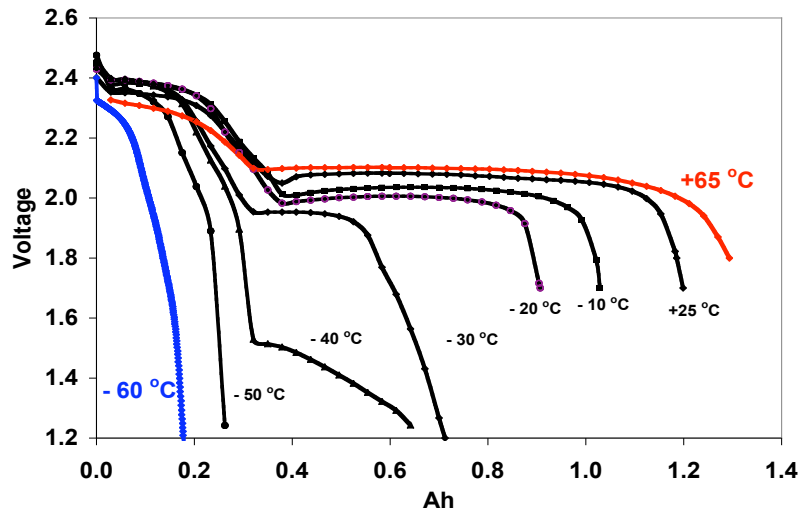
Sub-Low plateau – very slow kinetics



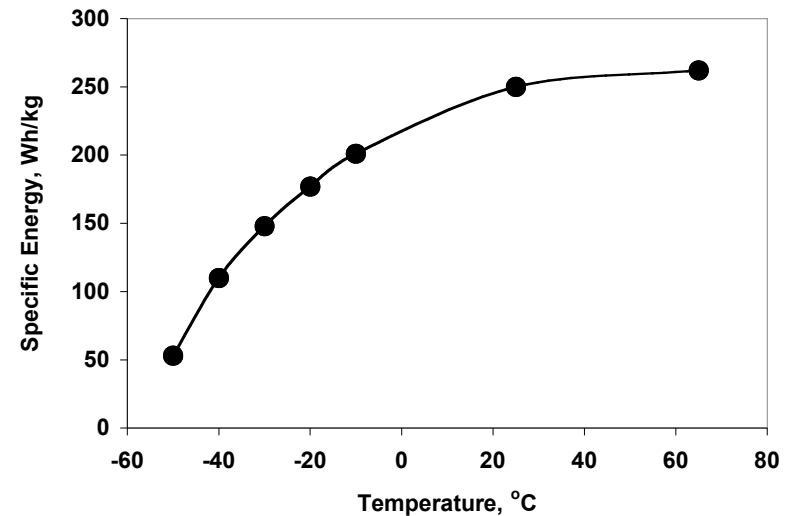
R.D. Rauh, K.M. Abraham, *J. Electrochem Soc*, 1979

E. Peled, H. Yamin, *J. Electrochem Soc*, 1989

Discharge profiles at C/3 rate

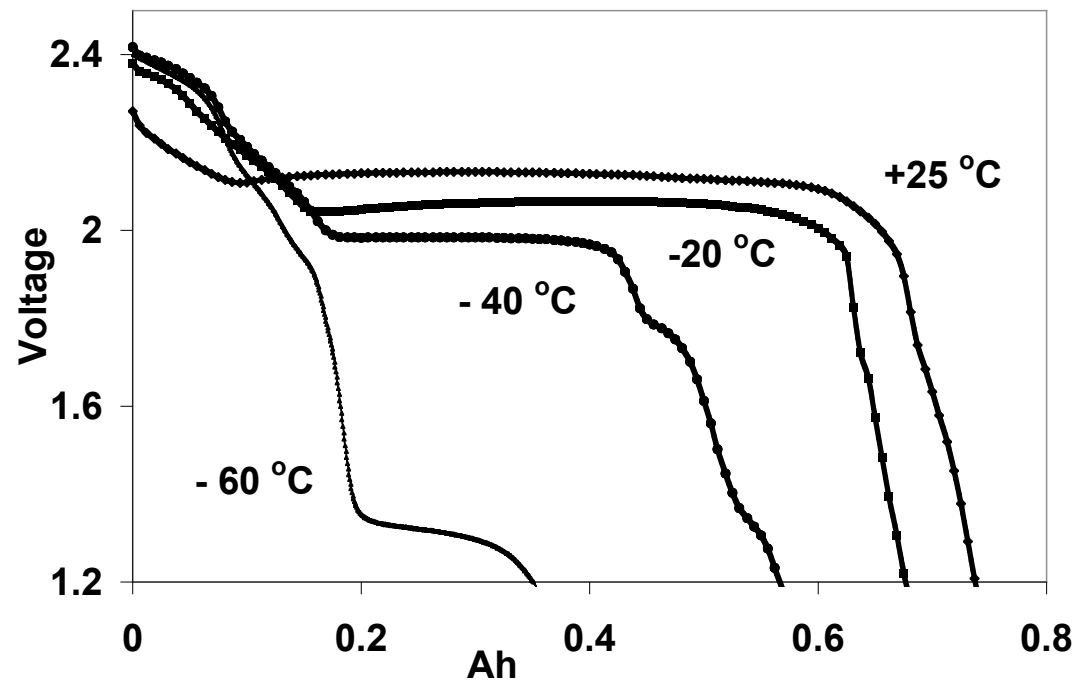


Specific energy at different temperatures C/3 rate



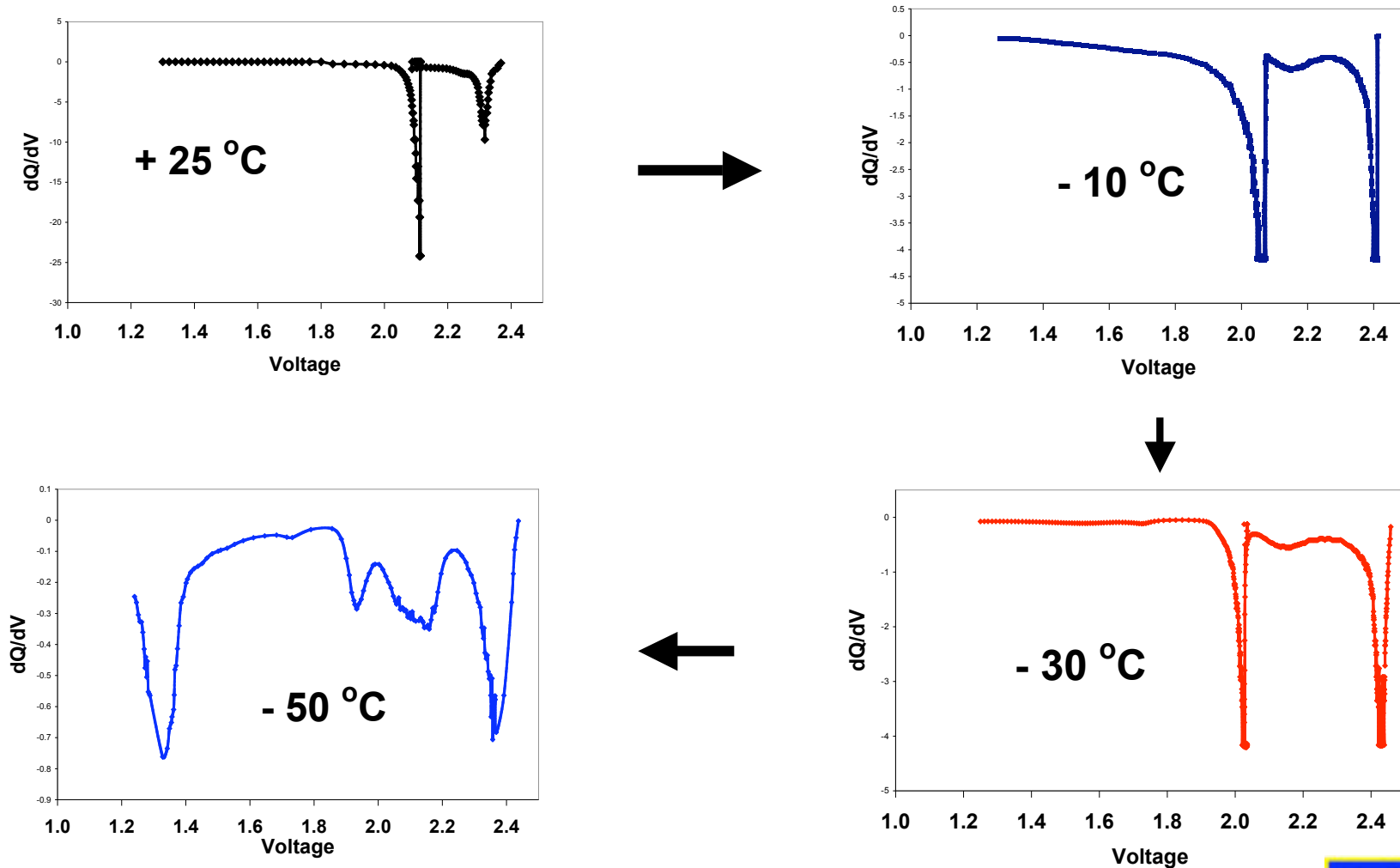
- Only two discharge plateau can be observed at medium or high discharge rates
- High plateau discharge demonstrates very low polarization down to -60°C

Discharge profilers at low rate and temperatures below -40°C showed multi-step sulfur reduction



Differential capacity vs Voltage at different temperatures

Evidence of multi-step process

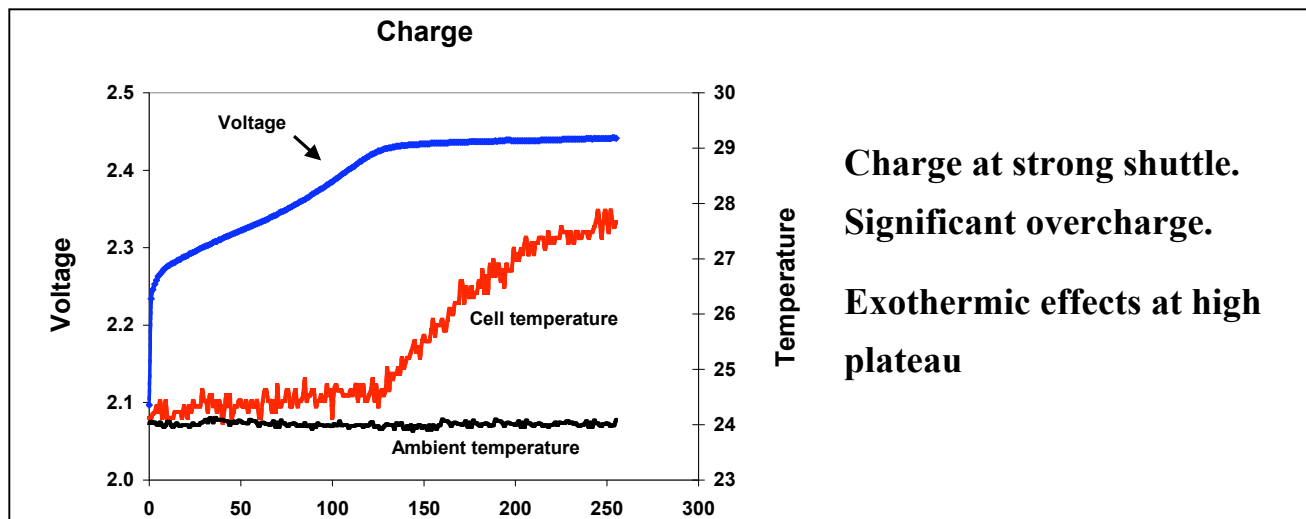
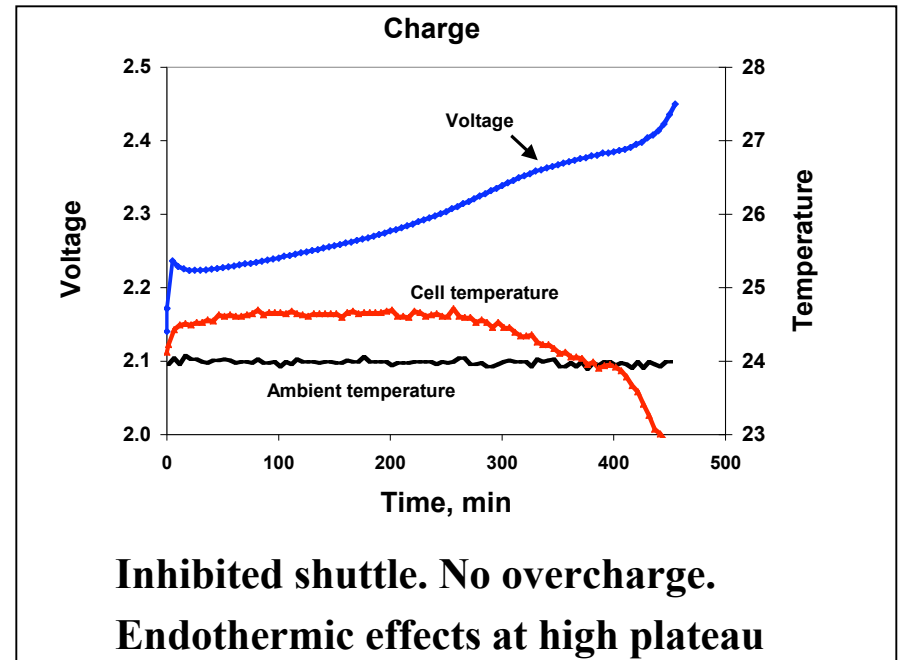
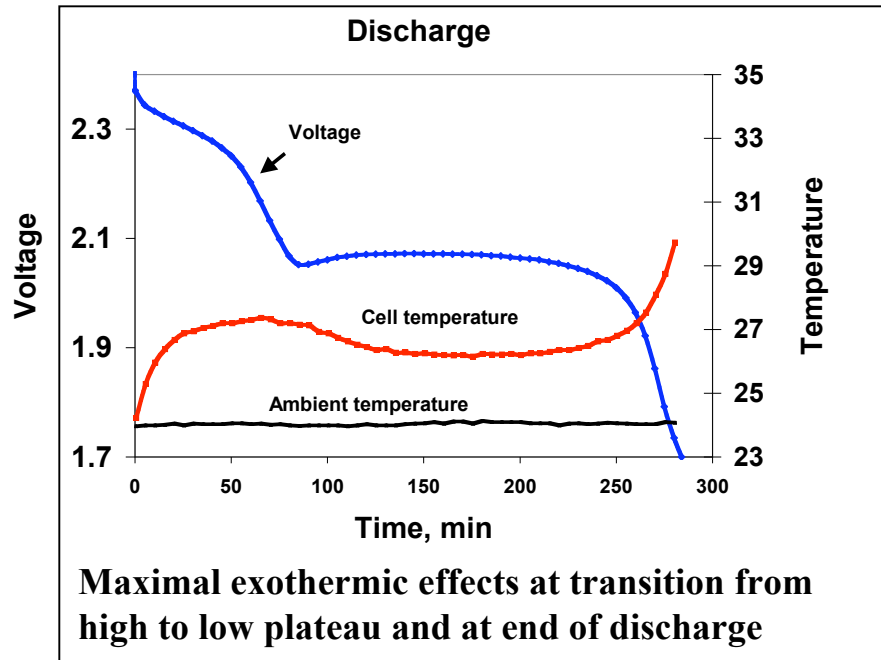


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Thermal effects



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Polysulfide Shuttle Understanding and Control

The rate of polysulfide reduction on the Li surface is not limited by diffusion. It is limited by the rate of heterogeneous reaction on the anode surface.

$$\frac{d[S_H]}{dt} = \frac{I}{q_H} - k_s[S_H]$$

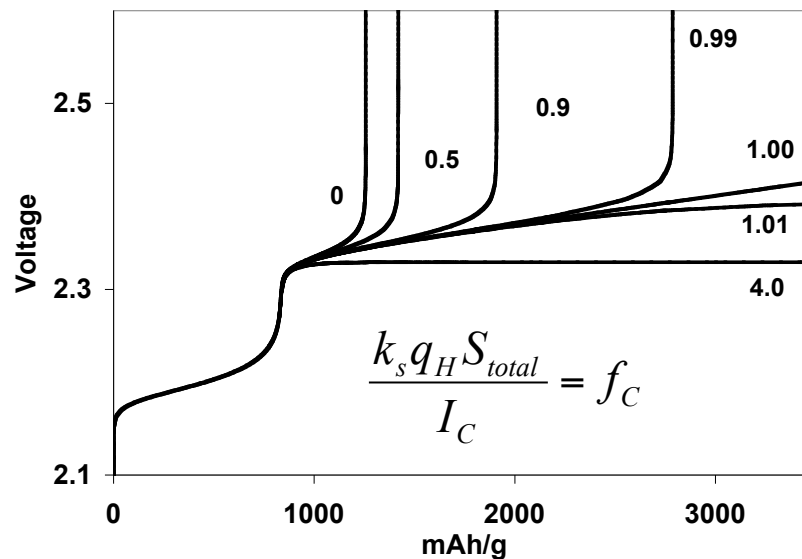
$[S_H]$ – high plateau polysulfide concentrations S_8 , Li_2S_8 , Li_2S_6 .

I – charge current

k_s - the heterogeneous reaction constant or Shuttle constant.

q_H - high plateau specific capacity

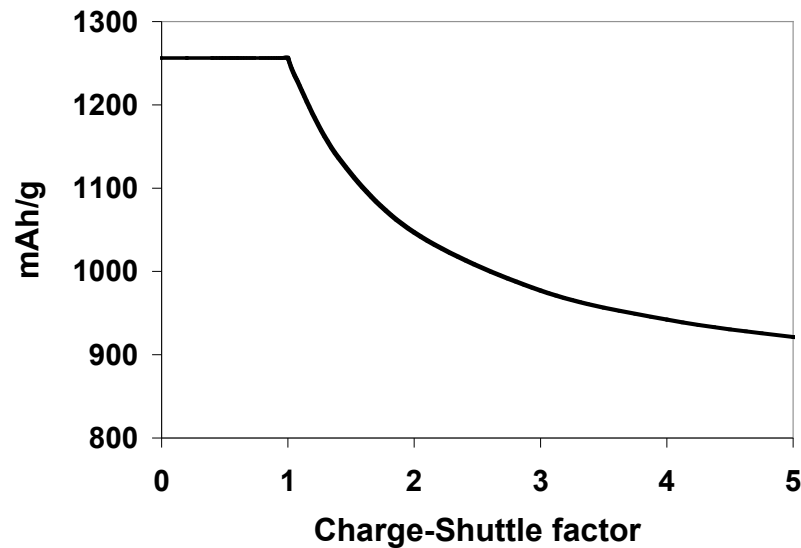
Charge profiles at different Charge-Shuttle factor f_c



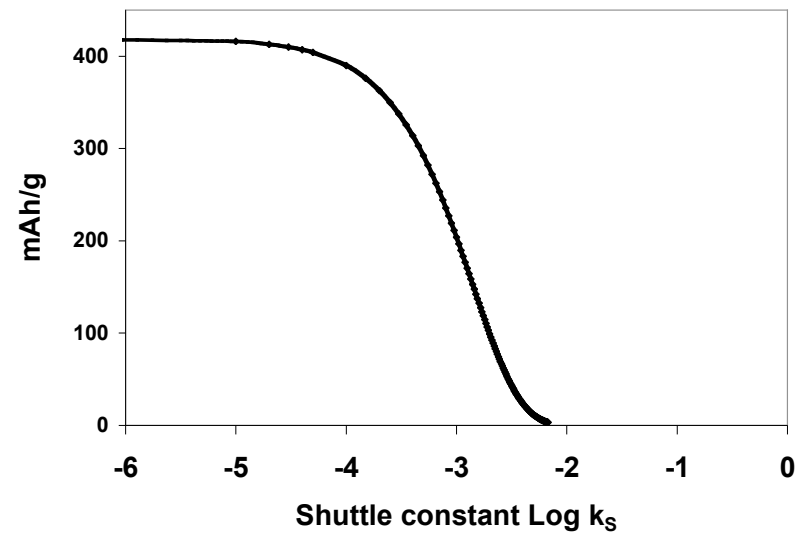
J. Electrochem Soc. 151 A1961-A1976 (2004)

Polysulfide Shuttle Understanding and Control

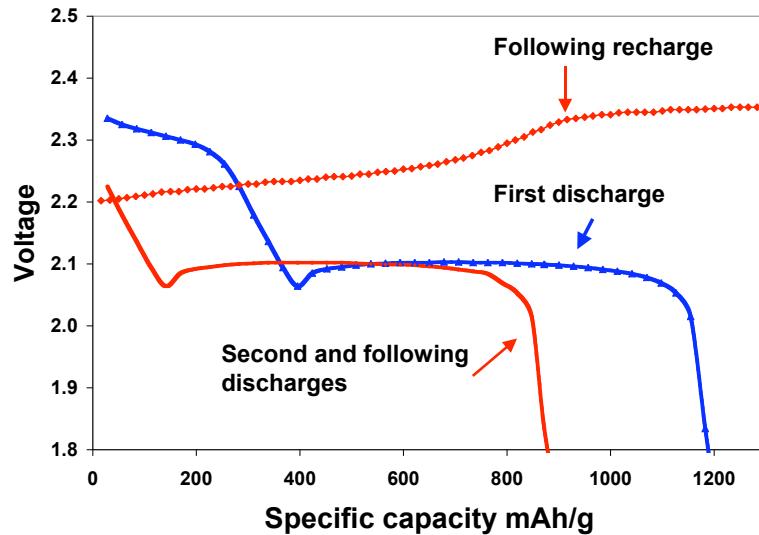
Available S capacity at different Charge-Shuttle factors



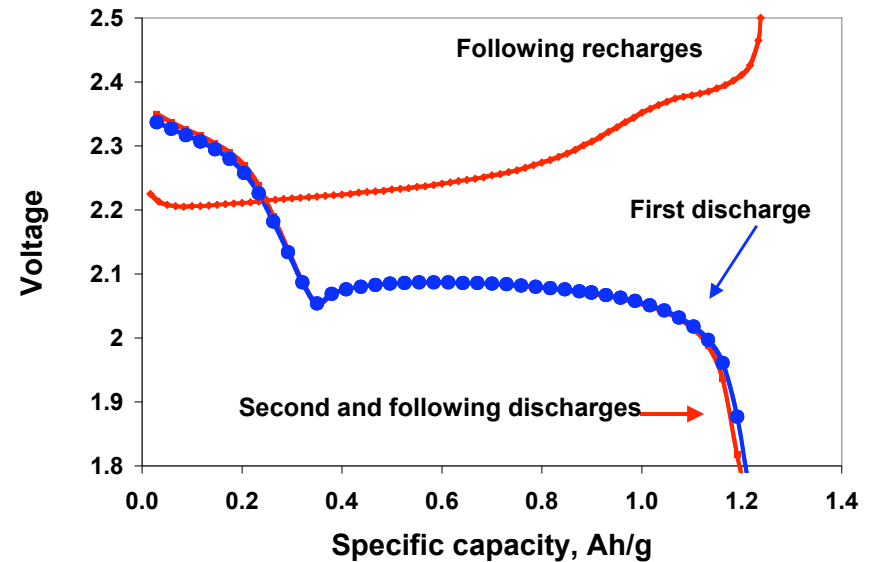
Retained High Plateau capacity after 30 days storage at different shuttle constants k_s



Typical experimental discharge and charge profiles with strong shuttle.

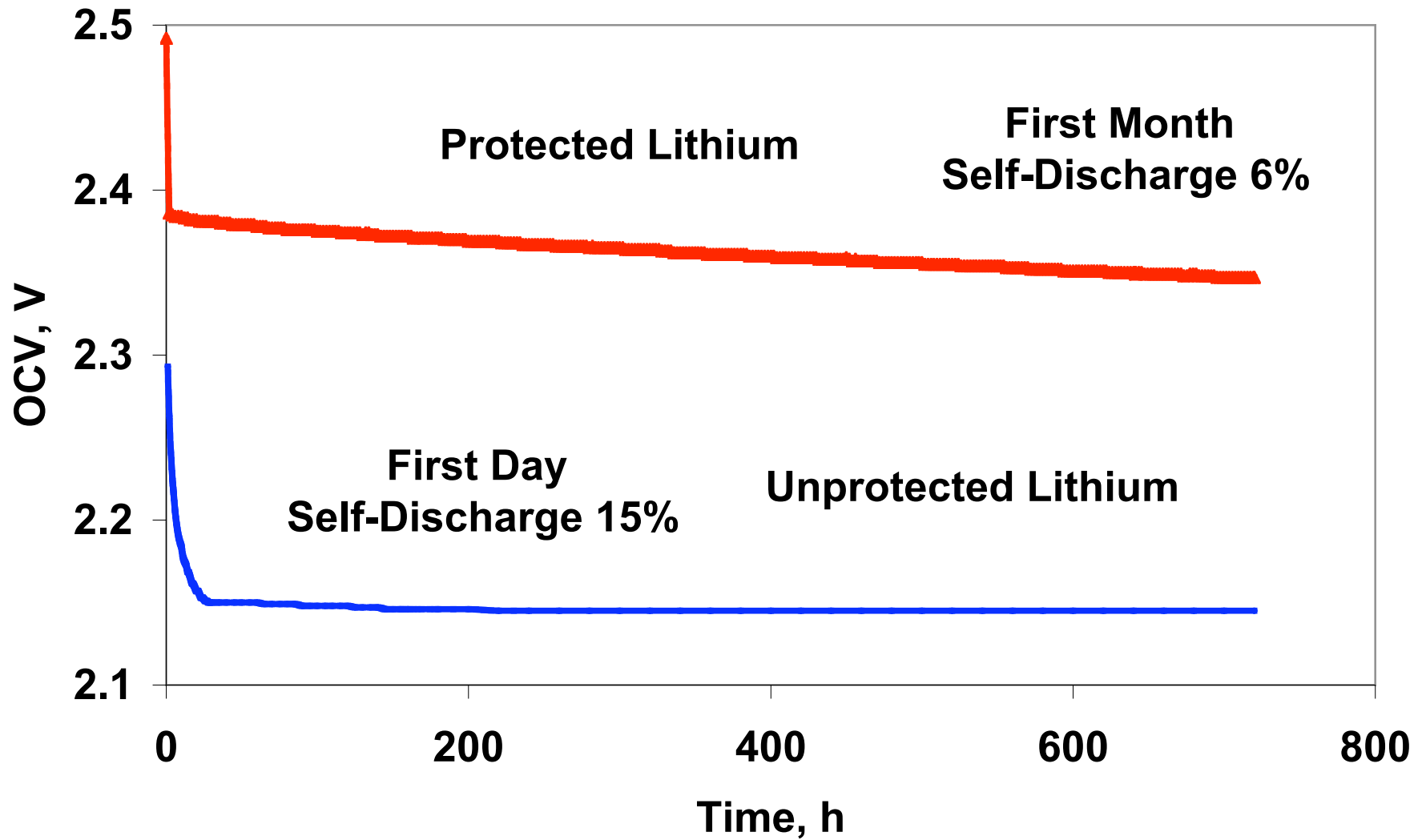


Charge and discharge profiles for cells with strong lithium protection.

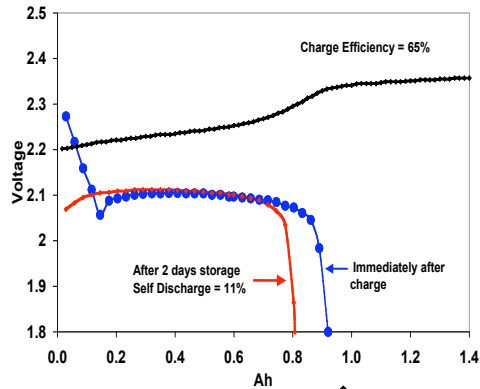


Newly discovered shuttle inhibitors allowed us to control shuttle and achieve 100% of high plateau sulfur utilization and 350Wh/kg

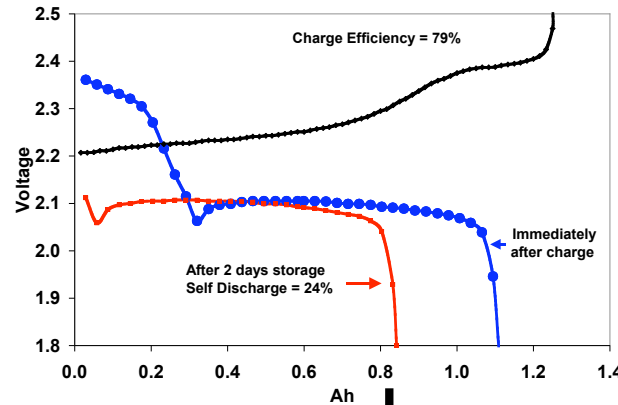
OCV vs Time



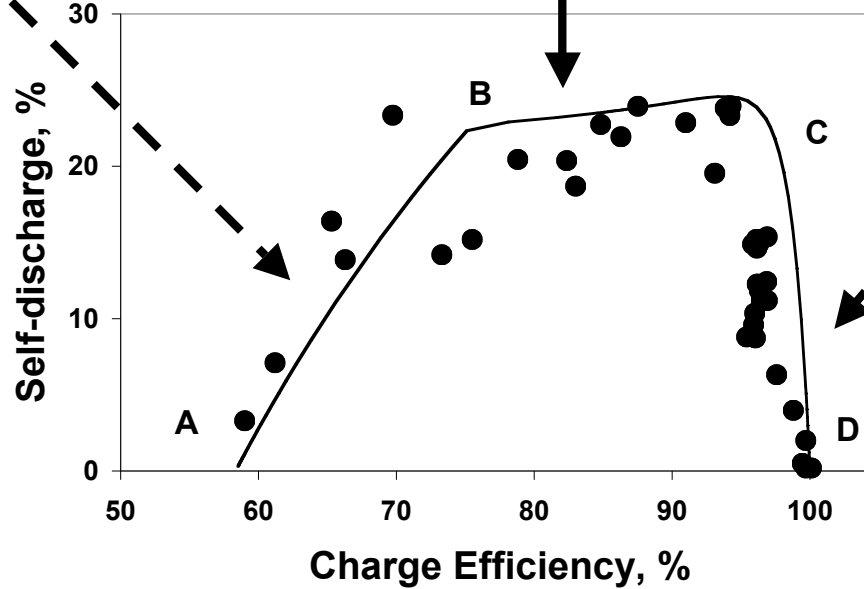
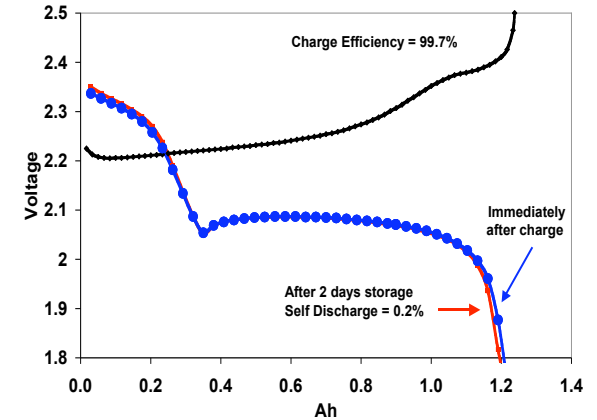
**Very strong shuttle.
No charge voltage termination**



**Partially inhibited shuttle.
Charge voltage termination
High self-discharge**



**Completely inhibited shuttle.
Charge voltage termination
High charge efficiency
Low self-discharge**



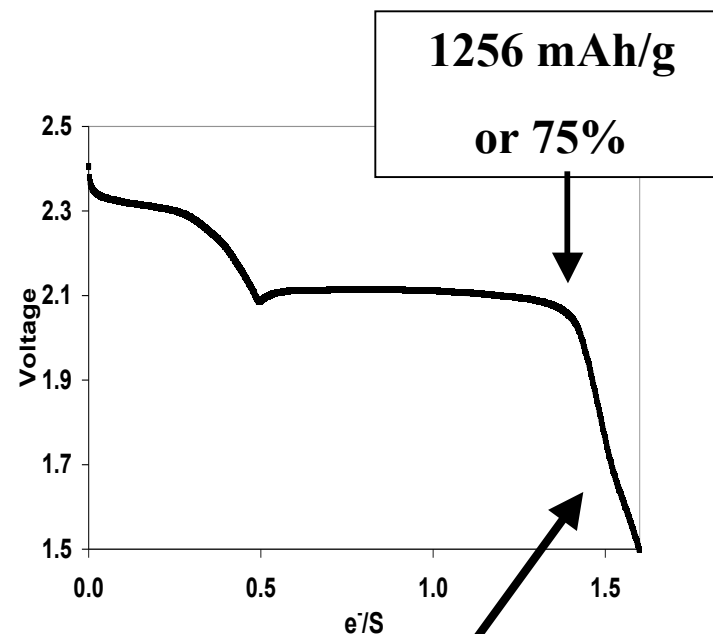
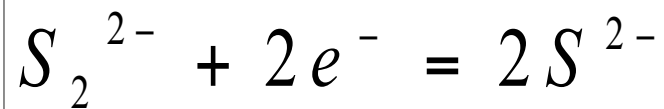
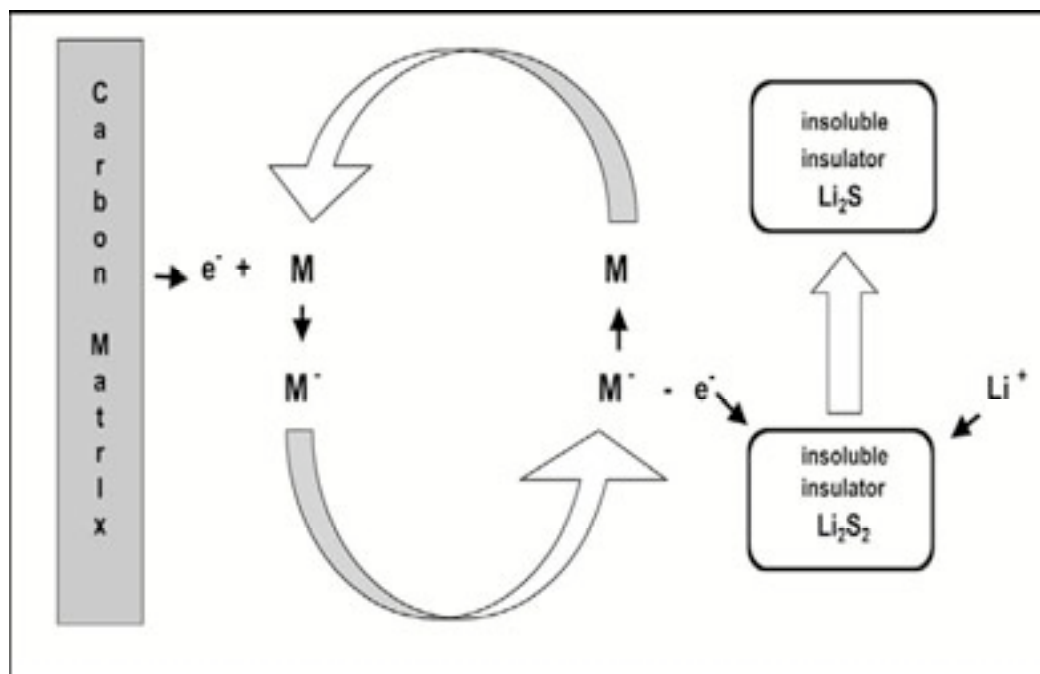
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Increasing sulfur utilization at Low discharge plateau

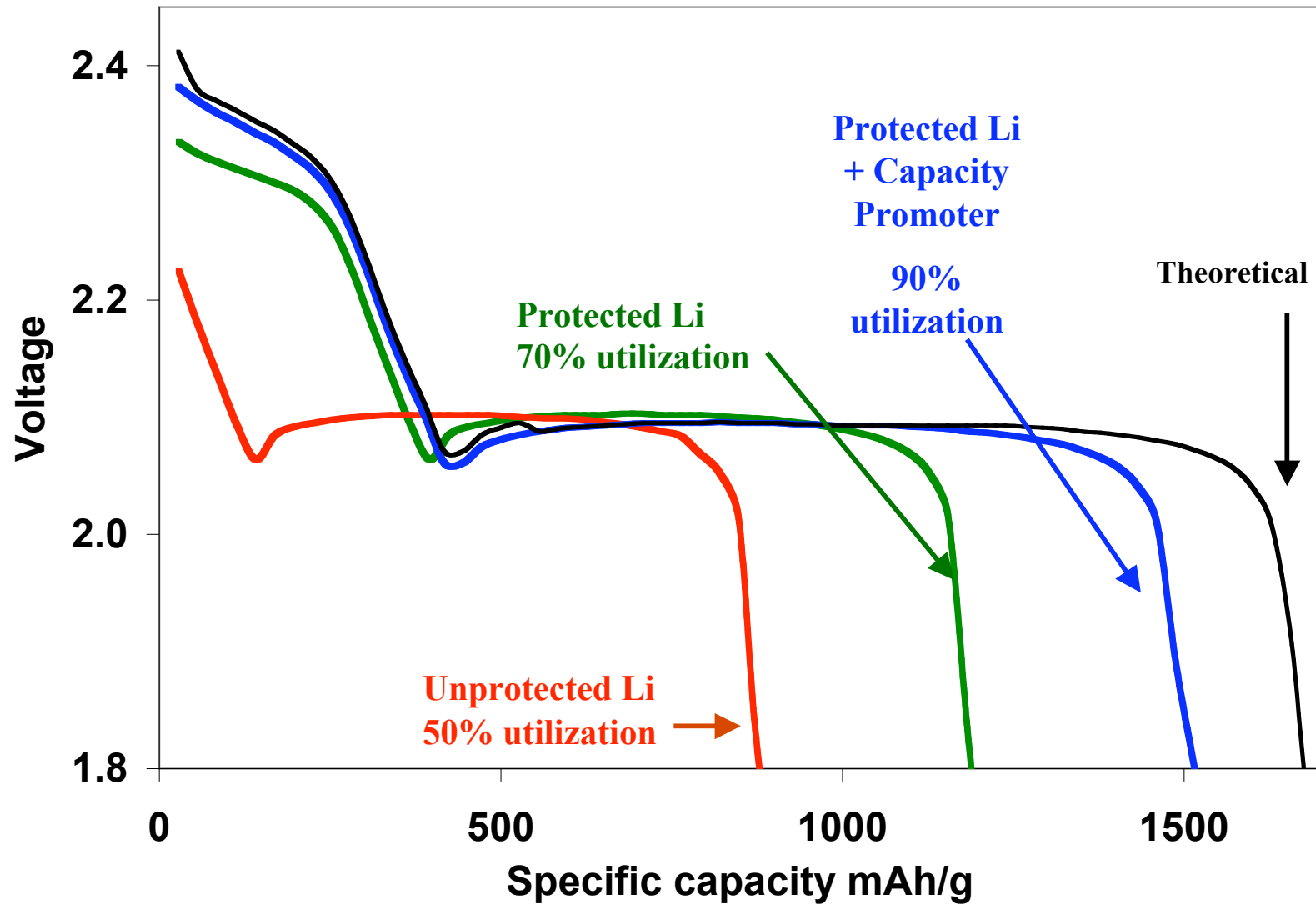
The sulfur cathode internal shuttle mechanism with Red-Ox mediator (M)



Sub-Low plateau – very slow kinetics.

Discharge stops with insoluble Li_2S_2

Sion Power Li/S cells specific capacity evolution



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Sion Power Li-S Rechargeable Cells

Weight 14 - 16 g

Dimensions 52 x 38 x 10 mm

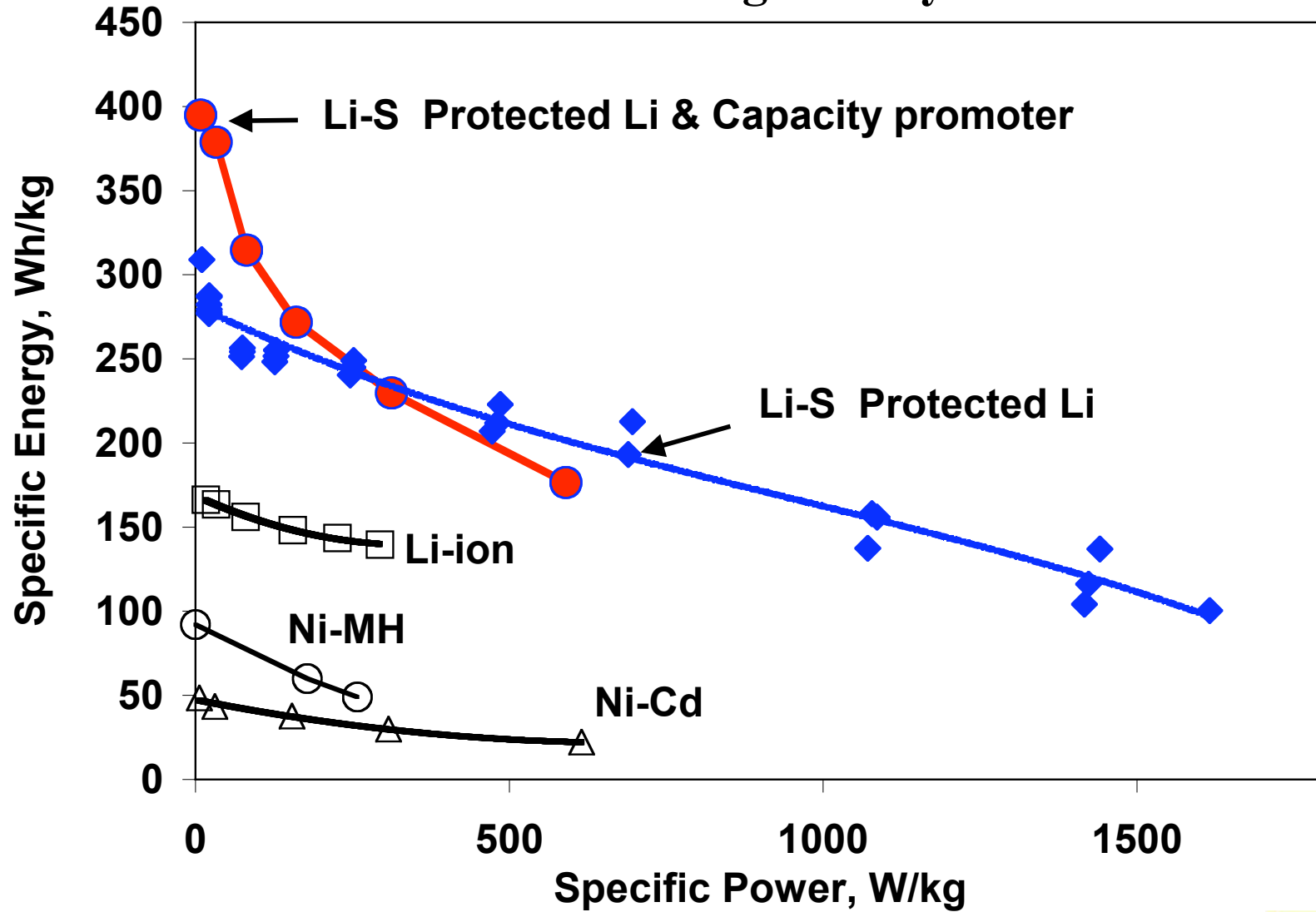
Capacity 2.4 – 2.8 Ah

Voltage 2.1 V

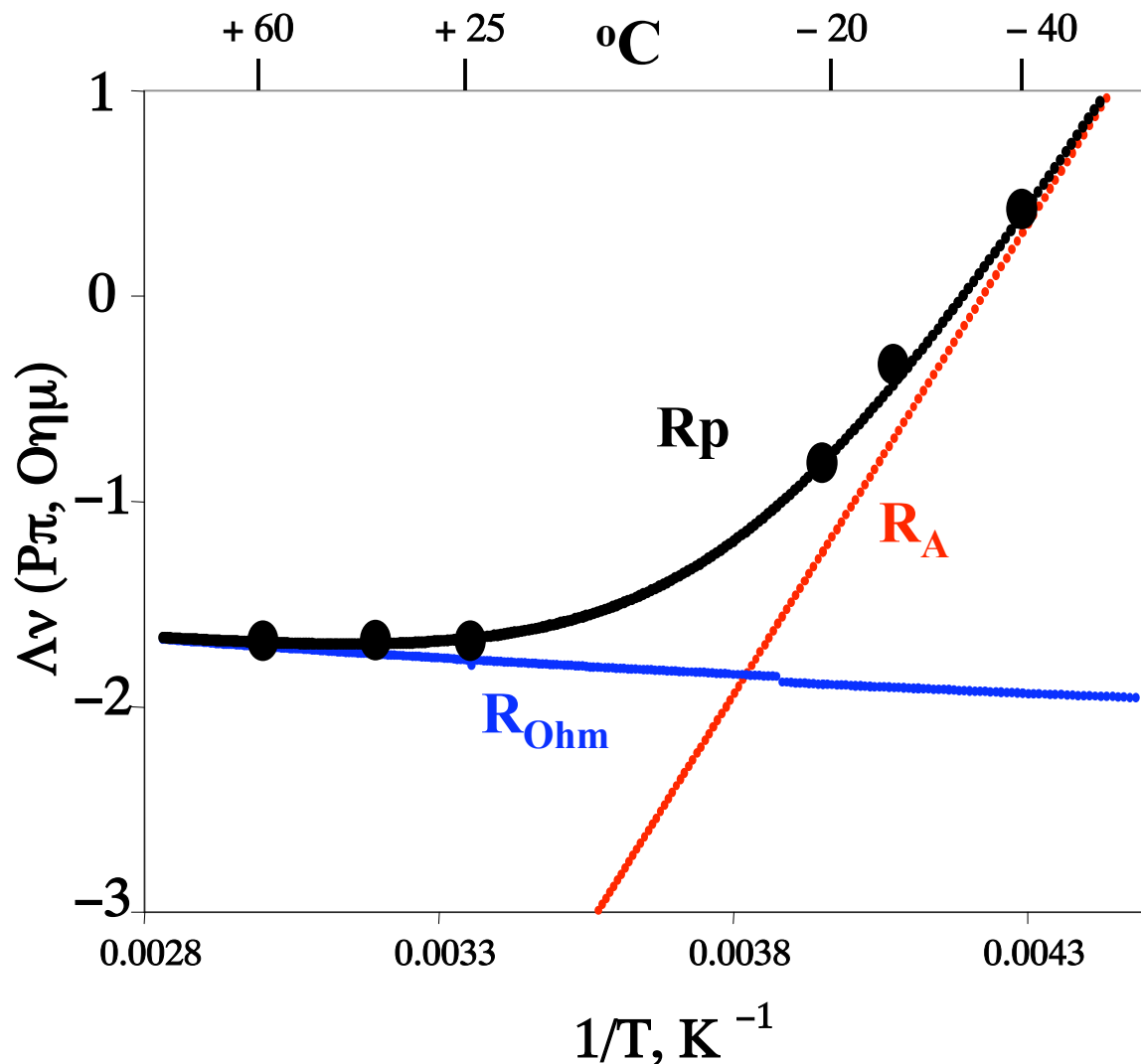
Specific energy 350 - 380 Wh/kg



Ragone plots for different rechargeable systems



Arrhenius plots for cell polarization resistance R_p



$$R_p = dV / dI =$$

$$= R_A^0 \cdot \exp(Q/kT) + R_{Ohm}(1+r \cdot T)$$

At room temperature the electrochemical processes became so fast that construction materials not chemistry control the polarization resistance.



Conclusion:

•Polysulfide shuttle understanding and control through shuttle inhibitors lead to:

- sulfur utilization 75% and 350 Wh/kg**
- charge efficiency ~99.7%**
- self-discharge ~ 4-6% per month**

•Low plateau discharge limitations understanding and improvement with homogeneous catalysts lead to 85-90% of sulfur utilization and paves the way achieving 450 Wh/kg.

Areas of continuing developing:

- Increase cycle life**
- Extend temperature range**
- Increase rate capability**

